



Dart Aerospace Ltd.
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881 2 240 000
Job Sheet 185304



Part No: 881 2 240 000

Job Qty: 5 ea

Part Name: Tube Support



Reprint

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 12/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 881 2 240 000 Rev. 5 IPP Rev. A 18.10.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/4/18	12/4/18	0.00	0.00	Start Up Small Fab-2		<i>MLL</i>
110	Small Fab	5 pcs	12/4/18	12/4/18	0.00	5.00	Small Fab-3		<i>MLL</i>
120	QC	5 pcs	12/4/18	12/4/18	0.00	0.00	QC5		<i>MLL</i>
130	Packaging	5 pcs	12/4/18	12/4/18	0.00	0.00	Packaging3-1		<i>MLL</i>
140	QC21-FG	5 Ea	12/4/18	12/4/18	0.00	0.00	QC21		<i>MLL</i>

Part Op 110 - 1-Assemble as per DWG.

Descriptions: 130 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.

DEC 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
30010-0450	Screw Clamp	5 Ea (1 ea)	90-Start up Operation	<i>5126669</i>
881 2 240 000-1	Support Weldment	5 Ea (1 ea)	90-Start up Operation	<i>5139908</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	30010-0450	5	10	0
	881 2 240 000-1	5	5	0

Part Specifications



Container No: S140038



Part: 881 2 240 000

Job No: 185304

Serial No/Batch: S140038

Revision: 5

Inspector:

Exp Date:

Instructions:

Specifications could not be found.

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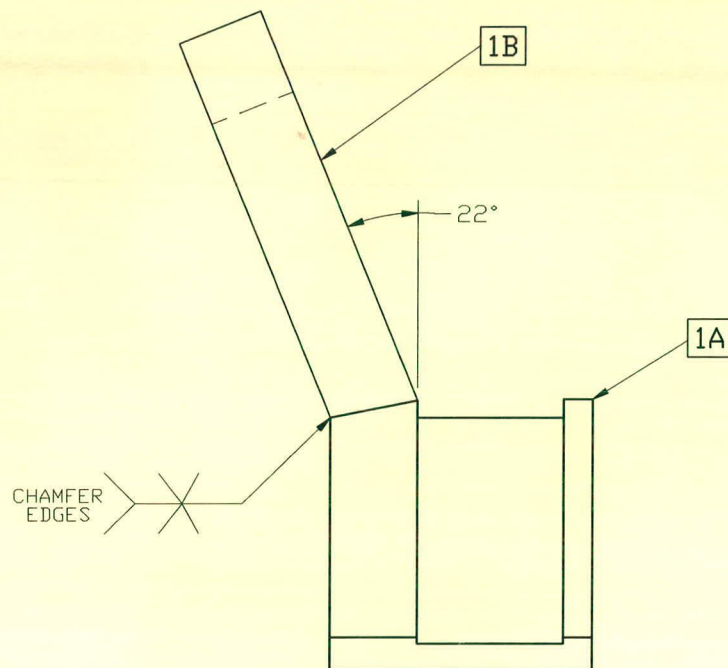
Plex 12/21/18 11:33 AM dart.leclair.mathieu

Date: 12/21/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
C	ADDED NEW FORMAT, CHANGED -1A & -1B FROM 60mm LENGTH TO 45mm, -1A FROM 15° TO 10°, RESCALED AND RE-ORGANIZED ALL DRAWINGS & DIMENSIONS. PER TURBOMECA	10/23/08	WP RW
D	ADDED NOTE 2 DWG. FOR MANUFACTURE AID ONLY PER S.E. CH'D -1A INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DWG PER G.E.	4/20/12	RJC GE



881 2 240 000 -1

NOTES:

1. WELD AS SHOWN, USE 5356 FILLER ROD.
2. DWG FOR MANUFACTURE AID ONLY.
3. PLEASE KEEP THESE DRAWINGS WITH THE TURBOMECA DRAWINGS.

ASSY QTY	QTY	B/D	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.
	1		-1	1	SUPPORT; WELDMENT		-1A & -1B	1
	1		-1A		SUPPORT; BOTTOM PART	6061 PLATE	1-3/4 x 1-3/4 x 2-1/2	2
	1		-1B		SUPPORT; TOP PART	6061 FLAT BAR	3/4 x 2-1/2 x 5	3
	1		-2	1	SCREW CLAMP	STEEL	Ø120mm x 18mm wide FLUID CONNECTOR #30010-0450	
ASSY	-1							

RED BARN MACHINE	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000	REV D
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 8-5-03
SHEET 1 of 3	

